## **Gruvlok® Grooved Fittings**





### **Material Specifications**

### **Fabricated Fittings**

Ductile Iron conforming to ASTM A536

### Coatings

Rust inhibiting paint – Color: ORANGE (Standard) or

Hot Dipped Zinc Galvanized conforming to ASTM A153 (Optional)

Other available options – Example: RAL3000 or RAL9000 Series

The Gruvlok® Fire-Rite® short pattern fitting system incorporates 90° elbows and tees in 2" to 8" size range with a 300 psi pressure rating.

Fire-Rite fittings are painted to industry specification and are available galvanized for more corrosive environments.

CAD design increases internal diameters and provides superior flow capability.

Fire-Rite fittings are cast from ASTM A536 Ductile Iron to Grade 65-45-12.

Fire-Rite: Light Weight - Heavy Value!

For Listings/Approval Details and Limitations, visit our website at www.asc–es.com or contact an ASC Engineered Solutions™ Sales Representative.

\*When ordering, refer to product as FP7450.



PROJECT INFORMATION	APPROVAL STAMP
Project:	Approved
Address:	Approved as noted
Contractor:	Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	

# **Gruvlok® Grooved Fittings**



# Fire-Rite® Short Pattern 90° Elbow **Fig. 7450\***

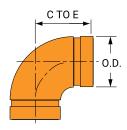
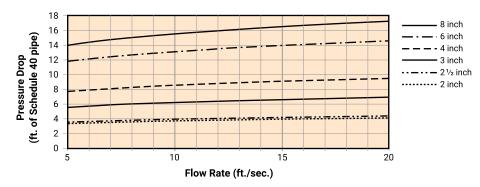


Fig. 7450 90° Elbow Short Pattern Fitting - Pressure Drop

Nominal Size	O.D.	Center to End	Approx. Wt. Ea.
In./DN(mm)	In./mm	In./mm	Lbs./kg
<b>2</b> 50	<b>2.375</b> 60.3	2³/ <sub>4</sub> 70	<b>1.7</b> 0.8
2½ 65	<b>2.875</b> 73.0	3 76	<b>2.6</b> 1.2
<b>3</b> 80	3.500 88.9	<b>3</b> % 86	<b>3.5</b> 1.6
<b>4</b> 100	<b>4.500</b> 114.3	<b>4</b> 102	<b>6.5</b> 3.0
<b>6</b> 150	6.625 168.3	5½ 140	14.8 6.7
<b>8</b> 200	8.625 219.1	<b>6</b> % 175	<b>25.6</b> 11.6

#### Note:

 $\label{lem:contact} \mbox{Additional sizes available, see Gruvlok Catalog or contact an ASC Engineered Solutions Representative.}$ 



#### Note:

Gruvlok short pattern fittings exceed the headloss requirements of NFPA 13.

For Fig. 7450  $90^{\circ}$  grooved end elbows use the value shown.

Note: Above values are shown for Schedule 40 pipe to be consistent with industry practices.



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